

Work Order ID 140689

140689

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January 13, 2016 3:28:35 PM

Item ID: D4030-041 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Long Basket Assembly (350)

Start Date: 1/13/2016 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 2/10/2016 Req'd Qty: 1.00 ***1*** Customer:

Reference:

Approvals: Process Plan: *SH* **20160113** Date: Tooling: Date: Run Start ***NR1***
 QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D4030	D

100	Pick Kit	0.00							
100									
Packaging	Memo	0.00							
Packaging									

DAS
6
9-89
FEB 22 2016

110	Assemble as per dwg	0.00							
110									
HandFinish	Memo	0.02							
Hand Finishing									

1x f 16/02

120	QC5- Inspect part completeness to step on W/O	0.00							
120									
QC	Memo	0.00							
Quality Control									

DAS
38
9-89
FEB 23 2016

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By _____ Lead hand / Supervisor Approval Verification _____ QC / QA Coordinator Approval _____		
Description Work Order Deviation				Disposition					

Root Cause				FAULT CATEGORY			
Environment ☐	☐	No Re-verification ☐	☐	Pressure/Forced ☐	☐	Temperature/Cure ☐	☐
Design ☐	☐	Operator ☐	☐	Bending ☐	☐	Set-up ☐	☐
Doc/Data ☐	☐	Offset/Setup ☐	☐	Centre Not Concentric ☐	☐	BOM/Route ☐	☐
Equip/Tooling ☐	☐	Supplier ☐	☐	Cracks ☐	☐	Broken/Damage/Defect ☐	☐
Handling/Pre ☐	☐	Training ☐	☐	Crimp/Kink/Ripple/Wave ☐	☐	Inspection Incomplete/Unqualified ☐	☐
Material ☐	☐	Use for Testing ☐	☐	Cuffs ☐	☐	Contamination ☐	☐
Internal Transport ☐	☐	Poor Information ☐	☐	Crushing ☐	☐	Countersink ☐	☐
Tribal Knowledge ☐	☐	Rushing ☐	☐	Heat Treat ☐	☐	Cut Too Short ☐	☐
LOA ☐	☐	Product Improvement ☐	☐	Wave/Twist in Tube ☐	☐	Instructions Incomplete/Unclear ☐	☐
Substation ☐	☐	Process Improvement ☐	☐	Marks/Chatter ☐	☐	Drill Holes ☐	☐
Past Expiry Date ☐	☐	Manufacturing Process ☐	☐	OTHER : _____			
Misidentified ☐	☐	Past Due ☐	☐				

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Page 2

Item ID: D4030-041 Accept *N900040100* Setup Start *NS1*
Revision ID: Stop *NS2*
Item Name: Long Basket Assembly (350)
Start Date: 1/13/2016 Start Qty: 1.00 *1* Cust Item ID:
Required Date: 2/10/2016 Req'd Qty: 1.00 *1* Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: _____	0.00							
130									
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

PP 140689

16/2/23

16/2/24

Set 20160223

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					

Root Cause				FAULT CATEGORY			
Environment	☐	No Re-verification	☐	Pressure/Forced	☐	Temperature/Cure	☐
Design	☐	Operator	☐	Bending	☐	Set-up	☐
Doc/Data	☐	Offset/Setup	☐	Centre Not Concentric	☐	BOM/Route	☐
Equip/Tooling	☐	Supplier	☐	Cracks	☐	Broken/Damage/Defect	☐
Handling/Pre	☐	Training	☐	Crimp/Kink/Ripple/Wave	☐	Inspection Incomplete/Unqualified	☐
Material	☐	Use for Testing	☐	Cuffs	☐	Contamination	☐
Internal Transport	☐	Poor Information	☐	Crushing	☐	Countersink	☐
Tribal Knowledge	☐	Rushing	☐	Heat Treat	☐	Cut Too Short	☐
LOA	☐	Product Improvement	☐	Wave/Twist in Tube	☐	Instructions Incomplete/Unclear	☐
Substation	☐	Process Improvement	☐	Marks/Chatter	☐	Drill Holes	☐
Past Expiry Date	☐	Manufacturing Process	☐	OTHER : _____			
Misidentified	☐	Past Due	☐				

Picklist Print

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Page 1

Work Order ID: 140689

140689

Parent Item: D4030-041

D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 1/13/2016

Required Date: 2/10/2016

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A new issue DD 10.03.23 verified by:EC IPP Rev:B as per dwg revB DD 10.04.20 verified by:EC IPP Rev:C as per dwg revC DD 10.08.18 verified by:EC IPP Rev D 12.03.27 per NCR12-1239 EC verified by:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2530 *D2530* Handle Weldment		Manufactured	No			100	Each	7.0000	1	1			DAS 6 9-89
				<u>Location</u>				<u>Loc Qty</u>					
				ST379				7					
				139447				7					
D2535 *D2535* Spring		Manufactured	No			100	Each	92.0000	2	2			DAS 6 9-89
				<u>Location</u>				<u>Loc Qty</u>					
				ST008				17					
				137337				17					
				ST012a				75					
				138588				25					
				139657				50					
D2537 *D2537* Bushing		Manufactured	No			100	Each	49.0000	2	2			DAS 6 9-89
				<u>Location</u>				<u>Loc Qty</u>					
				ST008				49					
				135535				9					
				137921				20					
				139004				20					
D3913-041 *D3913-041* Long Basket Base Assembly, 350		Manufactured	No			100	Each	0.0000	1	1			
				<u>Location</u>				<u>Loc Qty</u>					
				ST008				49					
				135535				9					
				137921				20					
				139004				20					

FEB 22 2016

B 140694 (u) 21/1/02/2

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Work Order ID: 140689

140689

Parent Item: D4030-041

D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 1/13/2016

Required Date: 2/10/2016

Start Qty: 1.00

Required Qty: 1.00

D3914-041 Manufactured No

100 Each 0.0000 1 1

D3914-041

Long Basket Lid Assembly (350)

D3917-3 Manufactured No

100 Each 58.0000 6 6

D3917-3

Washer

**

**

Location

Loc Qty

Loc Code

ST058

8

137917

8

ST064A

50

138960

25

139546

25

D3953-3 Manufactured No

100 Each 37.0000 2 2

D3953-3

Gas Spring Stud, Lid

**

Location

Loc Qty

Loc Code

ST0062

16

136645

16

ST064A

21

138388

21

D3953-7 Manufactured No

100 Each 72.0000 2 2

D3953-7

Spring Spacer

**

Location

Loc Qty

Loc Code

ST062

12

137919

12

ST064A

60

138972

60

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Work Order ID: 140689

Parent Item: D4030-041

Parent Item Name: Long Basket Assembly (350)

140689

D4030-041

Start Date: 1/13/2016

Required Date: 2/10/2016

Start Qty: 1.00

Required Qty: 1.00

D3953-9

Manufactured No

100 Each

37.0000

2 2

D3953-9

Gas Spring Washer

**

DAS

6

9-89

Location

Loc Qty

Loc Code

ST062

14

135544

14

ST064A

23

139013

23

D3953-17

Manufactured No

100 Each

23.0000

2 2

D3953-17

Gas Spring Spacer

**

DAS

6

9-89

Location

Loc Qty

Loc Code

ST062

23

136481

23

D3953-19

Manufactured No

100 Each

1.0000

1 1

D3953-19

Gas Spring Bracket

**

DAS

6

9-89

Location

Loc Qty

Loc Code

ST062

1

137903

1

D3953-21

Manufactured No

100 Each

13.0000

1 1

D3953-21

Gas Spring Bracket

**

DAS

6

9-89

Location

Loc Qty

Loc Code

ST063

13

132602

13

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Work Order ID: 140689

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Parent Item: D4030-041

D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 1/13/2016

Required Date: 2/10/2016

Start Qty: 1.00

Required Qty: 1.00

D3969-3

Manufactured No

100

Each

21.0000

1

1

D3969-3

Spring (Basket Lid)

DAS
6
9-89

Location

Loc Qty

Loc Code

ST365

21

136918

1

137894

10

138889

10

AN3-14A

Purchased

No

100

Each

58.0000

4

4

AN3-14A

Bolt

DAS
6
9-89

Location

Loc Qty

Loc Code

ST349

58

m133363

58

AN3-16A

Purchased

No

100

Each

137.0000

2

2

AN3-16A

Bolt

DAS
6
9-89

Location

Loc Qty

Loc Code

GA

45

117441

45

ST348

92

M133790

92

AN5-17A

Purchased

No

100

Each

67.0000

4

4

AN5-17A

Bolt

DAS
6
9-89

Location

Loc Qty

Loc Code

GA

36

117872

36

ST337

31

m133077

31

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Work Order ID: 140689

140689

Parent Item: D4030-041

D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 1/13/2016

Required Date: 2/10/2016

Start Qty: 1.00

Required Qty: 1.00

AN4-12	Purchased	No	100	Each	45.0000	3	3	DAS 6 9-89
AN4-12								
Bolt								

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST344	45	
m132317	1	
m133363	25	
m133578	19	

AN310-4	Purchased	No	100	Each	83.0000	3	3	DAS 6 9-89
AN310-4								
Nut								

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
GA	25	
M127815	25	
ST331	58	
M133483	33	
M133790	25	

AN310C4	Purchased	No	100	Each	51.0000	2	2	DAS 6 9-89
AN310C4								
Nut								

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST331	51	
M132344	3	
M133483	28	
M133694	20	

DAS
6
9-89
FEB 22 2016

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Work Order ID: 140689

Parent Item: D4030-041

Parent Item Name: Long Basket Assembly (350)

140689

D4030-041

Start Date: 1/13/2016

Required Date: 2/10/2016

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Purchased

No

100

Each

1,111.000

6

6

MS21042I 3

Nut

134039

DAS
6
9-89

Location

Loc Qty

Loc Code

FP001

163

m133790

163

GA

212

m133790

212

ST304

736

m133790

736

MS21042L5

Purchased

No

100

Each

388.0000

4

4

MS21042I 5

Nut

DAS
6
9-89

Location

Loc Qty

Loc Code

GA

146

m127813

146

ST303

242

m133577

142

m133790

100

MS24665-151

Purchased

No

100

Each

138.0000

3

3

MS24665-151

Cotter Pin

FEB 22 2016

Location

Loc Qty

Loc Code

GA

64

m128401

64

ST289

74

m133769

74

DAS
6
9-89

3

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Shop Packet Print

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Picklist Print

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Work Order ID: 140689

140689

Parent Item: D4030-041

D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 1/13/2016

Required Date: 2/10/2016

Start Qty: 1.00

Required Qty: 1.00

MS24665-300

Purchased

No

100

Each

77.0000

2

2

MS24665-300

COTTER PIN

**

Location

Loc Qty

Loc Code

DAS

GA

30

6

118234

30

9-89

ST288

47

M128812

47

2

NAS1149F0432P

Purchased

No

100

Each

805.0000

6

6

NAS1149F0432P

WASHER

**

DAS

6

9-89

Location

Loc Qty

Loc Code

ST260a

600

M133938

600

6

ST262

45

M133709

45

st268

160

M128995

35

M132677

125

NAS1149F0563P

Purchased

No

100

Each

180.0000

4

4

NAS1149F0563P

Washer

**

DAS

6

9-89

Location

Loc Qty

Loc Code

ST262

180

m133515

180

4

FEB 22 2016

Picklist Print

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Work Order ID: 140689

140689

Parent Item: D4030-041

D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 1/13/2016

Required Date: 2/10/2016

Start Qty: 1.00

Required Qty: 1.00

NAS1149F0332P

Purchased

No

100

Each

1,489.000

8

8

NAS1149F0332P

Washer

134055

Location

Loc Qty

Loc Code

DAS

6

9-89

GA

458

m133709

458

ST262

1031

m133709

231

m133938

800

NAS1149C0432R

Purchased

No

100

Each

1,131.000

2

2

NAS1149C0432R

WASHER

Location

Loc Qty

Loc Code

DAS

6

9-89

GA

822

m125807

428

m133790

394

ST266

309

m131467

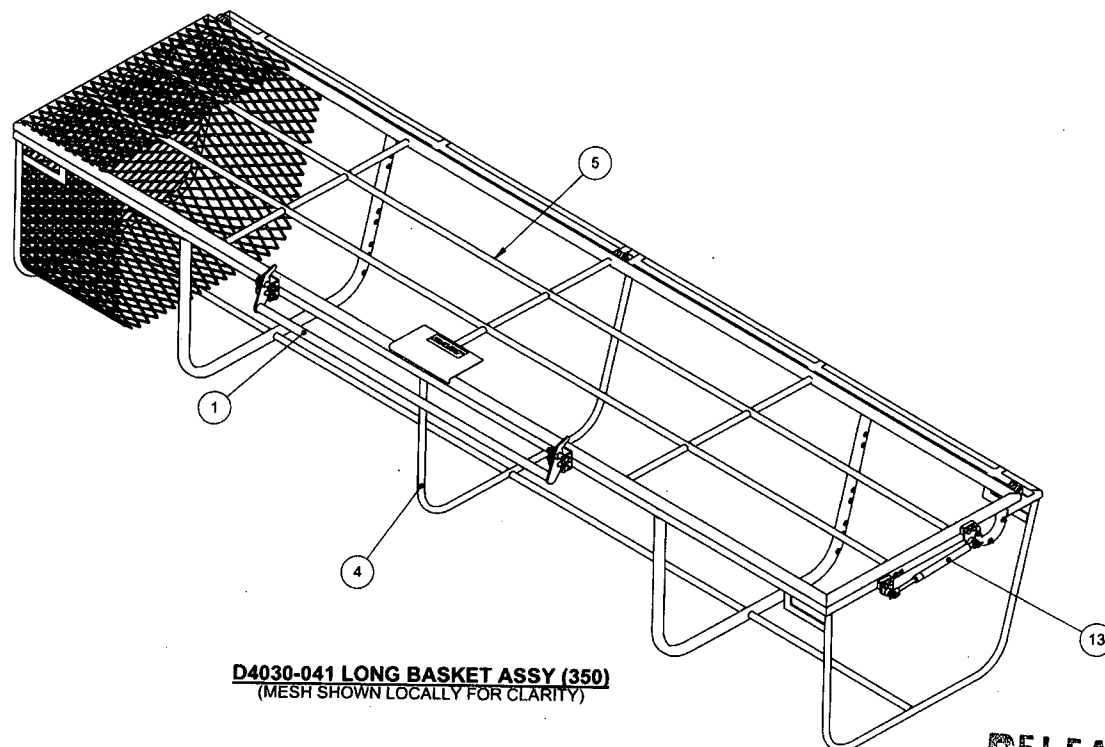
67

m133577

242

FEB 22 2016

ITEM	QTY -041	P/N	DESCRIPTION
	X	D4030-041	LONG BASKET ASSY (350)
1	1	D2530	HANDLE WELDMENT
2	2	D2535	SPRING
3	2	D2537	BUSHING
4	1	D3913-041	LONG BASKET BASE ASSY (350)
5	1	D3914-041	LONG BASKET LID ASSY (350)
6	6	D3917-3	WASHER
7	2	D3953-3	GAS SPRING STUD, LID
8	2	D3953-7	GAS SPRING SPACER
9	2	D3953-9	GAS SPRING WASHER
10	2	D3953-17	GAS SPRING SPACER
11	1	D3953-19	GAS SPRING BRACKET
12	1	D3953-21	GAS SPRING BRACKET
13	1	D3969-3	SPRING
14	4	AN3-14A	BOLT, MACHINE
15	2	AN3-16A	BOLT, MACHINE
16	3	AN4-12	BOLT, MACHINE
17	4	AN5-17A	BOLT, MACHINE
18	2	AN310C4	NUT, PLAIN, CASTELLATED
19	3	AN310-4	NUT, PLAIN, CASTELLATED
20	6	MS21042L3	NUT, SELF-LOCKING
21	4	MS21042L5	NUT, SELF-LOCKING
22	2	MS24665-300	COTTER PIN
23	3	MS24665-151	COTTER PIN
24	2	NAS1149C0432R	WASHER
25	6	NAS1149F0432P	WASHER
26	8	NAS1149F0332P	WASHER
27	4	NAS1149F0563P	WASHER



D4030-041 LONG BASKET ASSY (350)
(MESH SHOWN LOCALLY FOR CLARITY)

RELEASED
2013-08-16

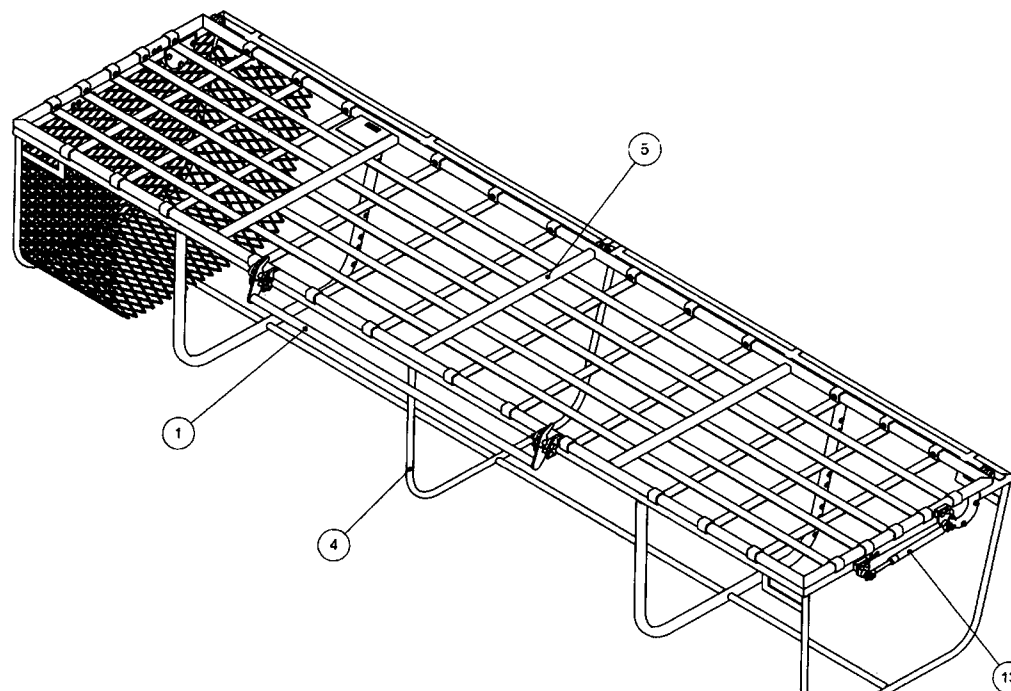
20160113

SH 140690

NOTES:
1) MATERIAL: N/A
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
7) WEIGHT: 72 lbs APPROX

D	REFORMAT FOR CLARITY. PICTORIAL UPDATE TO MULTIPLE VIEWS DUE TO CHANGES IN SUB ASSEMBLIES.	AJS	13.07.18
C	QTY FOR ITEMS #30 & #31 UNDER -043 WERE MISSING (BB-1) QTY FOR ITEM #3 WAS 4 (DB-1) ONLY 2 ARE REQUIRED, AFFECTS SECTION C-C (D3-3)	MB	10.07.23
B	ANS-21A BOLT WAS AN5-19A: BOM & (D3-3)	JPH	10.04.08
A	NEW ISSUE	JPH	10.03.16
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	JPH	DRAWING NO.	REV. D
MFG. APPR.	JPH	D4030	SHEET 1 OF 4
APPROVED	JPH	TITLE	SCALE
DE APPR.	JPH	LONG BASKET ASSY (350)	NTS
DATE	13.07.18	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

ITEM	QTY -043	P/N	DESCRIPTION
	X	D4030-043	LONG BASKET ASSY, LIGHT LID (350)
1	1	D2530	HANDLE WELDMENT
2	2	D2535	SPRING
3	2	D2537	BUSHING
4	1	D3913-041	LONG BASKET BASE ASSY (350)
5	1	D3915-041	LIGHT LID ASSY, LONG BASKET
6	6	D3917-3	WASHER
7	2	D3953-3	GAS SPRING STUD, LID
8	2	D3953-7	GAS SPRING SPACER
9	2	D3953-9	GAS SPRING WASHER
10	2	D3953-17	GAS SPRING SPACER
11	1	D3953-19	GAS SPRING BRACKET
12	1	D3953-21	GAS SPRING BRACKET
13	1	D3969-3	SPRING
14	4	AN3-14A	BOLT
15	2	AN3-20A	BOLT
16	3	AN4-12	BOLT
17	2	AN5-17A	BOLT
18	2	AN5-21A	BOLT
19	3	AN310-4	NUT, PLAIN, CASTELLATED
20	2	AN310C4	NUT, PLAIN, CASTELLATED
21	6	MS21042L3	NUT, SELF-LOCKING
22	4	MS21042L5	NUT, SELF-LOCKING
23	3	MS24665-151	COTTER PIN
24	2	MS24665-300	COTTER PIN
25	6	NAS1149F0432P	WASHER
26	4	NAS1149F0563P	WASHER
27	8	NAS1149F0332P	WASHER
28	2	NAS1149C0432R	WASHER



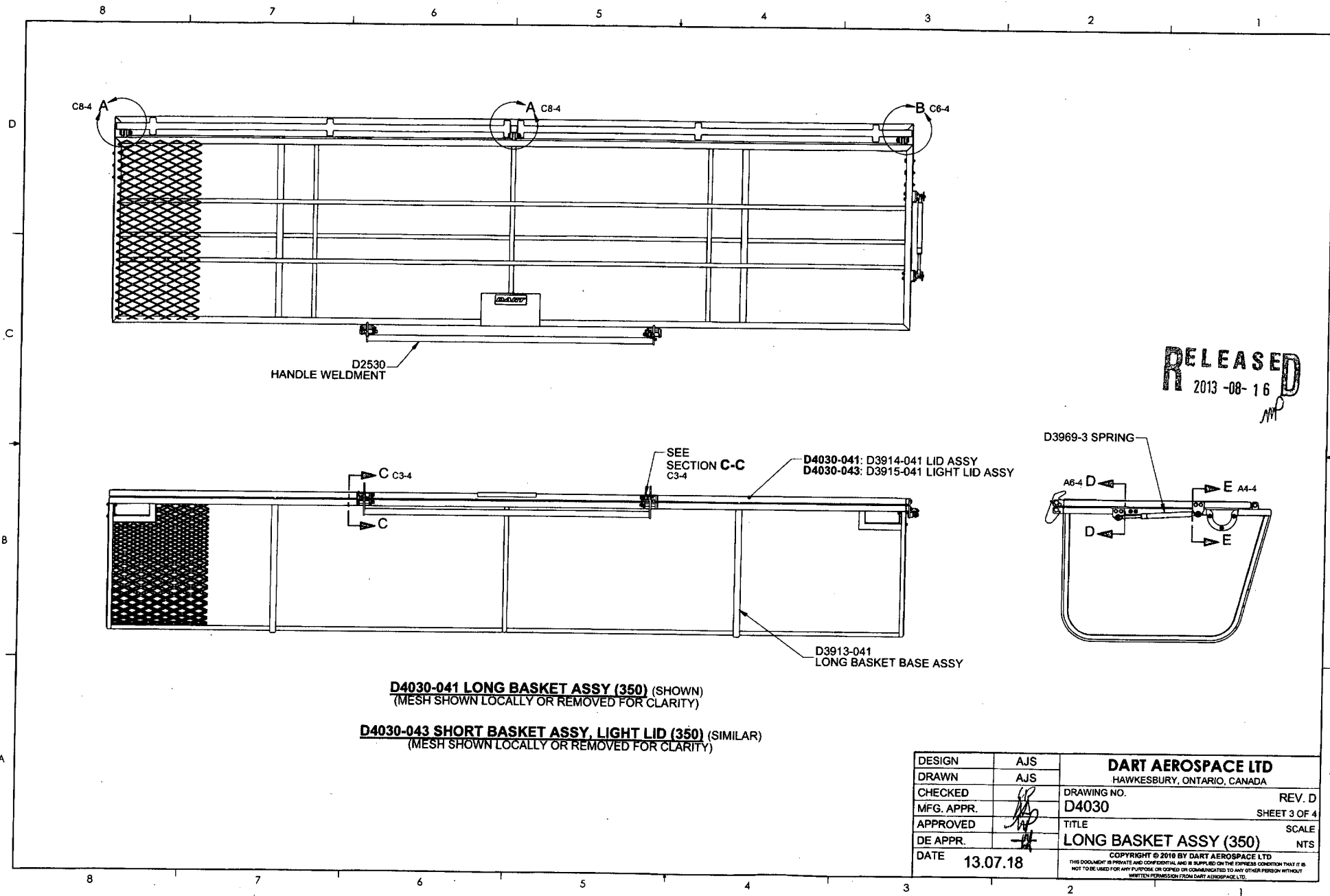
D4030-043 LONG BASKET ASSY, LIGHT LID (350)
(MESH SHOWN LOCALLY FOR CLARITY)

RELEASED
2013-08-16

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 57 lbs APPROX

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. D
MFG. APPR.		D4030	SHEET 2 OF 4
APPROVED		TITLE	SCALE
DE APPR.		LONG BASKET ASSY (350)	NTS
DATE	13.07.18	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



RELEASED
2013-08-16

D2530
HANDLE WELDMENT

SEE
SECTION C-C
C3-4

D4030-041: D3914-041 LID ASSY
D4030-043: D3915-041 LIGHT LID ASSY

D3969-3 SPRING

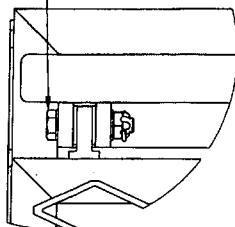
D3913-041
LONG BASKET BASE ASSY

D4030-041 LONG BASKET ASSY (350) (SHOWN)
(MESH SHOWN LOCALLY OR REMOVED FOR CLARITY)

D4030-043 SHORT BASKET ASSY, LIGHT LID (350) (SIMILAR)
(MESH SHOWN LOCALLY OR REMOVED FOR CLARITY)

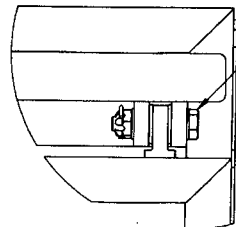
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>[Signature]</i>	DRAWING NO. D4030	REV. D
MFG. APPR.	<i>[Signature]</i>	TITLE LONG BASKET ASSY (350)	SHEET 3 OF 4
APPROVED	<i>[Signature]</i>	SCALE NTS	
DE APPR.	<i>[Signature]</i>		
DATE	13.07.18	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

AN4-12 BOLT, MACHINE
D3917-3 WASHER, 2X
NAS1149F0432P WASHER, 2X
AN310-4 NUT, CASTELLATED
MS24665-151 COTTER PIN



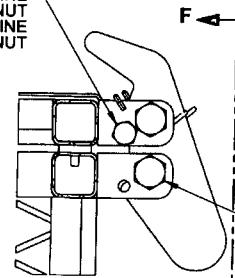
DETAIL A D8-3
D5-3

AN4-12 BOLT, MACHINE
D3917-3 WASHER, 2X
NAS1149F0432P WASHER, 2X
AN310-4 NUT, CASTELLATED
MS24665-151 COTTER PIN



DETAIL B D3-3

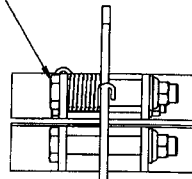
D4030-041: AN3-16A BOLT, MACHINE
MS21042L3 NUT
D4030-043: AN3-20A BOLT, MACHINE
MS21042L3 NUT



SECTION C-C B4-3
B6-3

D4030-041: AN5-17A BOLT, MACHINE
D2537 BUSHING
D2535 SPRING
NAS1149F0563P WASHER
MS21042L5 NUT
D4030-043: AN5-21A BOLT, MACHINE
D2537 BUSHING
D2535 SPRING
NAS1149F0563P WASHER
MS21042L5 NUT

AN5-17A BOLT, MACHINE
NAS1149F0563P WASHER
MS21042L5 NUT



D2530
HANDLE WELDMENT
REF

VIEW F-F C3-4

D3953-17 GAS SPRING SPACER
D3953-21 GAS SPRING BRACKET
AN3-14A BOLT, MACHINE
NAS1149F0332P WASHER, 2X
MS21042L3 NUT
2 PL

D3953-3 GAS SPRING STUD, LID
D3953-7 GAS SPRING SPACER
D3953-9 GAS SPRING SPACER
NAS1149C0432R WASHER
AN310C4 NUT, CASTELLATED
MS24665-300 COTTER PIN

D3969-3 SPRING
REF

SECTION D-D B2-3

D3953-17 GAS SPRING SPACER
D3953-19 GAS SPRING BRACKET
AN3-14A BOLT, MACHINE
NAS1149F0332P WASHER, 2X
MS21042L3 NUT
2 PL

D3953-3 GAS SPRING STUD, LID
D3953-7 GAS SPRING SPACER
D3953-9 GAS SPRING SPACER
NAS1149C0432R WASHER
AN310C4 NUT, CASTELLATED
MS24665-300 COTTER PIN

D3969-3 SPRING
REF

SECTION E-E B1-3

RELEASED
2013-08-16
M

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. D
MFG. APPR.	<i>[Signature]</i>	D4030	SHEET 4 OF 4
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	LONG BASKET ASSY (350)	NTS
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